

MULTISTAGE MICRO EJECTORS

MEDT07, MEDT10,
MEDT12, MEDT14



Specifications

Basic model		MEDT07	MEDT10	MEDT12	MEDT14
Item					
Media		Air ^{Note 2}			
Operating pressure range	MPa [psi.]	0.2~0.6 [29~87]			
Proof pressure	MPa [psi.]	1.03 [149]			
Operating temperature range (atmosphere and media)	°C [°F]	5~50 [41~122]			
Nozzle diameter	mm [in.]	0.7 [0.028]	1.0 [0.039]	1.2 [0.047]	1.4 [0.055]
Vacuum ^{Note 1}	kPa [in.Hg]	-84 [-24.8]			
Vacuum flow rate ^{Note 1}	ℓ /min [ft. ³ /min.] (ANR)	25 [0.88]	50 [1.77]	85 [3.00]	95 [3.35]
Compressed air consumption ^{Note 1}	ℓ /min [ft. ³ /min.] (ANR)	23 [0.81]	46 [1.62]	72 [2.54]	96 [3.39]
Lubrication		Prohibited			
Filtration	μm	30			
Port size	Vacuum generation port	Rc1/8		Rc1/4	
	Compressed air supply port	Rc1/8		Rc1/4	
Mounting direction		Any			

Notes: 1. Value (approximate) is measured at an air pressure of 0.5MPa [73psi].
2. Assumes use of pure air from which oil mist and dust, etc., have been removed.

Electronic Vacuum Switch Specifications

Model		PS310
Item		
Media		Air or non-corrosive gas
Operating temperature range	°C [°F]	-10~60 [14~140] (No freezing)
Operating humidity range	%RH	35~95
Operating pressure range	kPa [in.Hg]	-101.3~0 [-29.92~0]
Proof pressure	MPa [psi.]	0.2 [29]
Pressure setting range	kPa [in.Hg]	-101.3~-10.1 [-29.92~2.98]
Hysteresis ^{Note}	%	2~9
Repeatability		Within ±3% FS (0~50°C [32~122°F])
Electrical specifications	Operation type	NPN open collector output, NO type (Output ON when falls below set pressure)
	Operating voltage range	DCV 12~24 ±10% (ripple Vp-p 10% or less)
	Switching capacity	DC30V, 100mA or less (Internal voltage drop: 1V or less at load current 100mA, 0.4V or less at load current 16mA.)
	Consumption current	mA MAX. 20
	Insulation resistance	MΩ 100 or more (DC500V megger, between charging part and case)
Mechanical characteristics	Surge suppression	Zener diode (As standard)
	Shock resistance	m/s ² [G] 490.3 [50]
Mechanical characteristics	Vibration resistance	10~55Hz (total amplitude 1.5mm [0.06in.]) or 98.1m/s ² [10G] (2 hours Max. at each XYZ-axis)
	Operations indicator	When ON, LED indicator lights up
Lead wire		Vinyl cabtyre: 0.14SQX3-leadX500mm (Overall length)
Mounting direction		Any
Materials (body cover)		Plastic

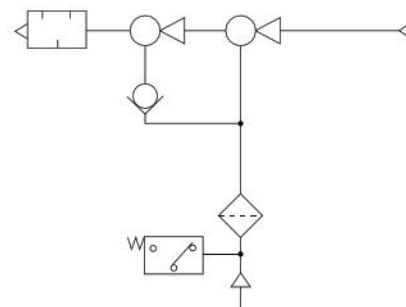
Note: Value is at set pressure of -86.7kPa [-25.61in.Hg].

Mass

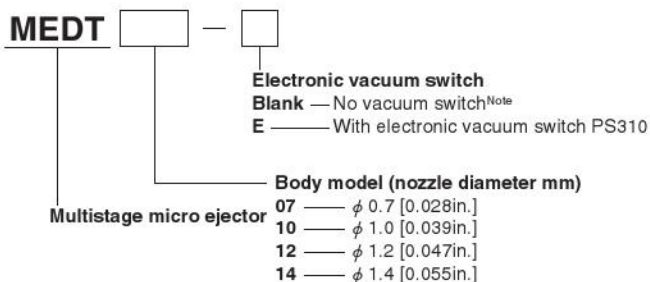
Multistage micro ejector		g [oz.]	
Model	Mass	Model (With electronic vacuum switch)	Mass
MEDT07	75	MEDT07-E	105
MEDT10	[2.65]	MEDT10-E	[3.70]
MEDT12	150	MEDT12-E	190
MEDT14	[5.29]	MEDT14-E	[6.70]

Symbol

- MEDT07-E
- MEDT10-E
- MEDT12-E
- MEDT14-E

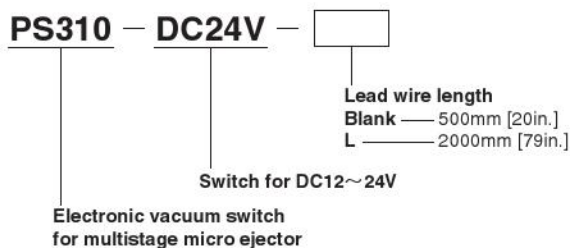


Multistage Micro Ejector Order Codes



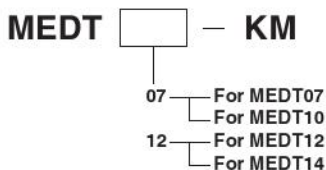
Note: If "no vacuum switch" is selected at time of order, the vacuum switch cannot be mounted to the unit later on.

Electronic Vacuum Switch Order Codes

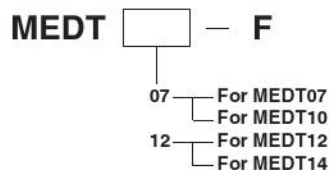


Additional parts (to be ordered separately)

● Replacement muffler

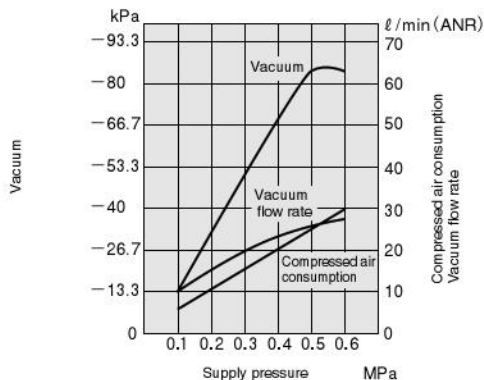


● Replacement filter

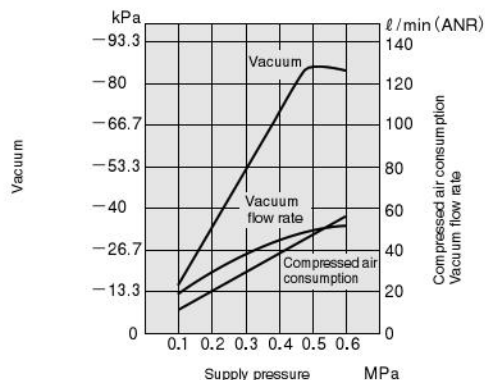


Air Consumption, Vacuum and Vacuum Flow Rate

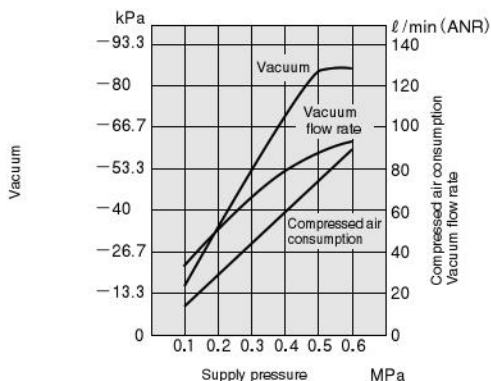
● MEDT07



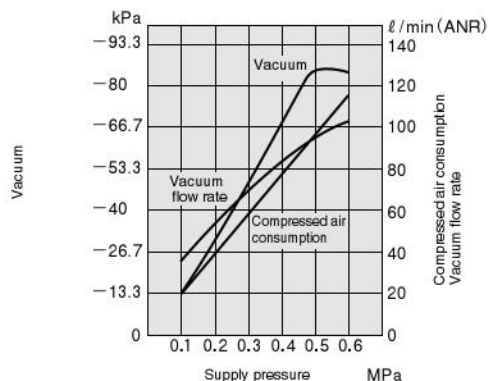
● MEDT10



● MEDT12



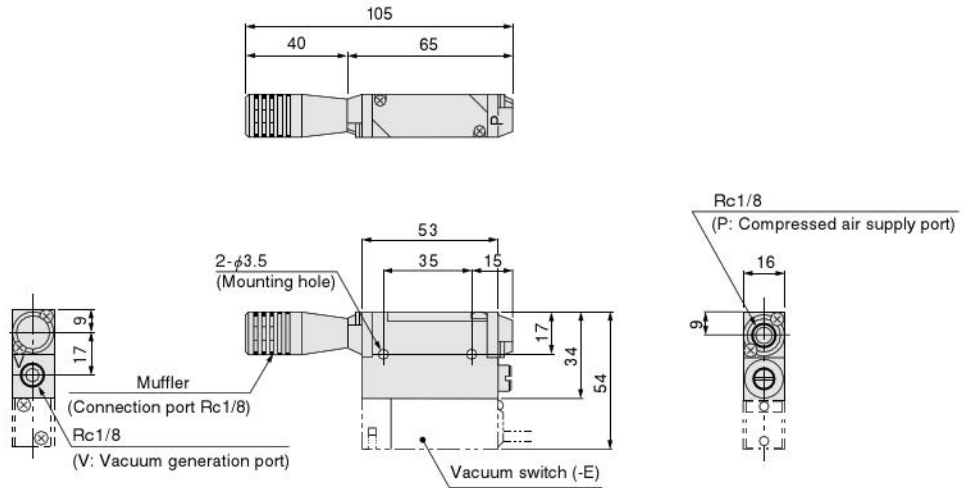
● MEDT14



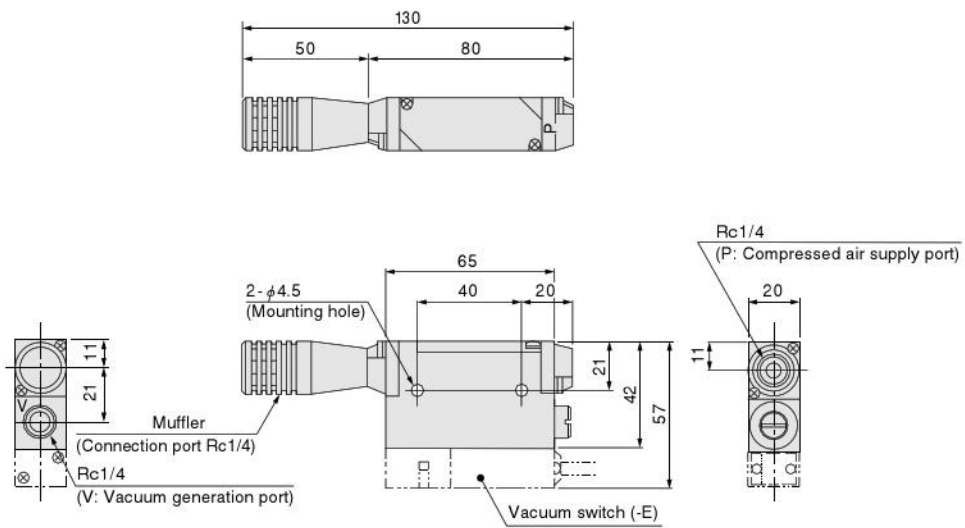
1MPa = 145psi. 1kPa = 0.145psi. -100kPa = -29.54in.Hg 1ℓ/min. = 0.0353ft³/min.

Dimensions (mm)

MEDT07-E
MEDT10-E

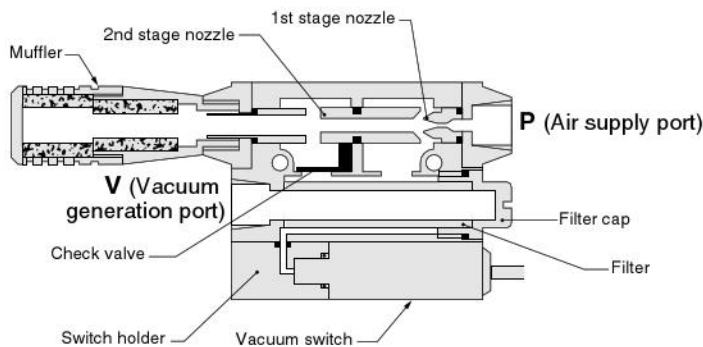


MEDT12-E
MEDT14-E

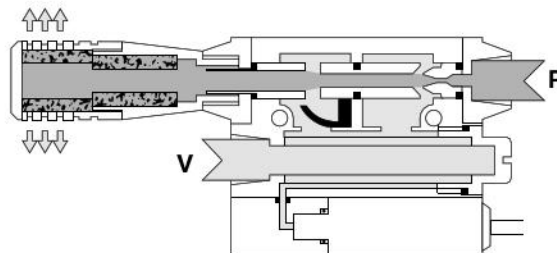


Operation Principle and Major Parts

● Unactuated



● When generates vacuum

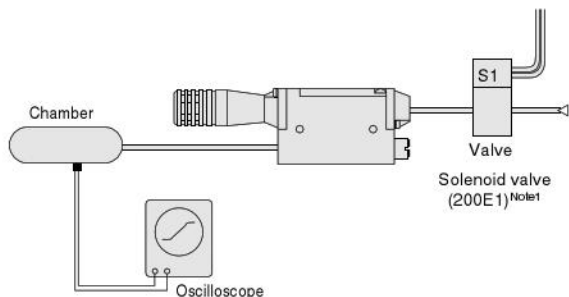


Major Parts and Materials

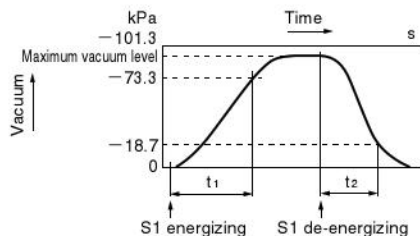
Parts	Materials
Body	Aluminum alloy (painted)
Nozzle	Brass
Filter, muffler	Plastic
O-ring, gasket	Synthetic rubber (NBR)
Switch holder	Aluminum alloy (anodized)

Time to Reach Vacuum and Vacuum Breaking Time

● Measurement method



● MEDT□



Air pressure: 0.5MPa [73psi.]

t₁: Time to reach -73.3kPa [-21.65in.Hg] in the chamber after energizing S1.
 t₂: In MEDT□-E1, time to reach -18.7kPa [-5.52in.Hg] in the chamber after de-energizing S1.

Note: Use a valve with an effective area that is more than three times the cross-section area of the nozzle.

1kPa = 0.145psi. -100kPa = -29.54in.Hg

● Response time

Chamber capacity [cm ³ / in. ³]	5 [0.305]		10 [0.610]		20 [1.22]		50 [3.05]		100 [6.10]		200 [12.2]		500 [30.5]		1000 [61.0]		2000 [122]	
	t ₁	t ₂	t ₁	t ₂	t ₁	t ₂	t ₁	t ₂	t ₁	t ₂	t ₁	t ₂	t ₁	t ₂	t ₁	t ₂	t ₁	t ₂
MEDT07	0.2	0.1	0.2	0.1	0.3	0.1	0.4	0.2	0.7	0.3	1.2	0.4	2.7	0.8	5.2	1.6		
MEDT10	0.1	0.1	0.1	0.1	0.2	0.1	0.3	0.1	0.4	0.2	0.7	0.3	1.4	0.5	2.7	0.8	5.5	1.5
MEDT12	0.1	0.1	0.1	0.1	0.2	0.1	0.2	0.1	0.3	0.1	0.5	0.2	0.9	0.3	1.8	0.6	3.5	1.1
MEDT14	0.1	0.1	0.1	0.1	0.1	0.1	0.2	0.1	0.3	0.1	0.4	0.2	0.8	0.3	1.6	0.5	3.1	0.9

Note: Some degree of variation may occur due to piping size and chamber shape. The figures can be viewed as a guide.